

Federal Railroad Administration Office of Safety Headquarters Assigned Accident Investigation Report HQ-2005-49

Burlington Northern Santa Fe (BNSF) Hoxie, Arkansas June 24, 2005

Note that 49 U.S.C. §20903 provides that no part of an accident or incident report made by the Secretary of Transportation/Federal Railroad Administration under 49 U.S.C. §20902 may be used in a civil action for damages resulting from a matter mentioned in the report.

DEPARTMENT OF FEDERAL RAILR	OF TRA OAD A	ANSPORT	FATI RAT	ON ION	FRA FA	ACTUA	AL RA	ILR	OAD A	CCI	DENT	REPC)RT]	FRA Fi	le #	<u>HQ-20</u>)5-49	<u>)</u>
1.Name of Railroad Operating Train #1 BNSF Rwy Co. [BNSF]					1a.	1a. Alphabetic Code 1b. BNSF				1b.	Railroad Accident/Incident No. SF065121								
2.Name of Railroad Operating Train #2				2a.	2a. Alphabetic Code 2b.				2b. I	Railroad Accident/Incident									
N/A									N/A					N/A					
3.Name of Railroad Responsible for Track Maintenance:				3a. Alphabetic Code 3b				3b.	. Railroad Accident/Incident No.										
BNSF Rwy Co. [BN	ISF]							BNSF				SF065121							
4. U.S. DOT_AAR G	rade Cro	ssing Ident	ificati	on Nur	nber			5. I	Date of Aco	cident/	Incident Day	I Voor	6.]	Fime of Ac	cident/	Incid	ent		
						Month Day Fear 06 24 2005				5	04:35: AM 🖌 PM								
7. Type of Accident/In	ndicent	1. Derail	ment		4. Side c	ollision		7.	Hwy-rail	crossi	ng 10	. Explo	sion-detor	nation 13	. Other	., .			
(single entry in cod	le box)	2. Head of	on coll	ision	Raking	g collisior	1	8.	RR grade	crossi	ng 11	. Fire/vi	olent rup	ture	(desci narra	ribe i tive)	n		
		3. Rear e	nd col	lision	6. Broke	n Train co	ollision	9.	Obstructio	on	12	. Other	impacts			ĺ			01
8. Cars Carrying		9. HAZMA	AT Ca	rs		10. Cars	Releasin	ıg		11	I. People				12. Div	vision			
18		Damageu/	Deran	eu	4	IAZMA	.1		4	E.	vacuateu			0		5	Springfie	ld	
13. Nearest City/Tow	n				14. Milepost					15. S	tate Abbr	·	16	5. County					
		Ho	kie		(to neares			enth)	400.3		Abbr Code N/A AR				LAWRENCE				
17. Temperature (F)		18. Visit	oility	(sin	gle entry)	Code	19 W	Veath	er (singl	e entra	()		ode	20 Typ	e of Tr	nck			Code
(specify if minus)		1.	Dawn	3.E	3.Dusk 1			. Clear 3. Rain 5.Slee			5.Sleet		ouc	1. Main 3. Siding			ng		coue
98	F	2.	Day	4.I	Dark 2 2				udy 4. Fe	og	6.Snow 1			2. Y	ard 4.	ard 4. Industry			1
21. Track Name/Num	ber					22. FRA	Track	D	Code 23. Annual Track			ick Den	sity	24. Tim	24. Time Table Direction				Code
			Sing	e Mai	n	Clas	ss (1-9, 2) 	4	1	(gross tons millions)	s 1n	72		I. Nort	h 3	. East	L	1
							OPER		ING TR	AIN #	1								
25 Type of Equipme	nt 1	Freight tr	ain	4 W	ork train 7	Vard/sw	itching	Δ	Spec Mo	WEa	uin Code	126.	Vas Equir	oment (ode	27 '	Train Nu	mher	/Symbol
Consist (single en	try) 2	. Passenger	train	5. Si	ngle car 8.	Light loc	co(s).		. spec. 110	/// Eq	inp. couc	I	Attended?		code	27.	i i uni i vu	moen	bymoor
3. Commuter train 6. Cut of cars 9. Maint./inspect.c				ispect.ca	r	1 1. Yes				2. No 1 MMEM									
28. Speed (recorded s	speed, if	available)	Cod	e 30	. Method(s)	of Operati	on (ente	r code(s)	that a	apply)			30a. Rem	notely C	ontro	olled Loc	omoti	ive?
R - Recorded a. ATCS g. Autor				g. Autom	atic l	c block m.Special instructions				ŀ	0 = Not a 4- should y do Wighted								
E - Estimated 54 MPH R b. Auto train control in. Curre				Time to	able/t	le/train orders o. Positive train control				1 = Remote control portable									
29. Trailing Tons (gross tonnage, d. Cab j.Track				. Track w	arrai	rrant control p. Other (Specify in narrative				arrative)	3 = Remote control								
excluding power units) e. Traffic				. Direct	t traffic control Code(s)					transmitter - more than one									
		711	7	f	. Interlocking	g 1	.Yard lir	nits		e	N/A N	N/A N	A N/A	remote	control	trans	mitter	(0
31. Principal Car/Unit		a. Initial	and N	umber	b. Positio	on in Train	n c. l	Load	ed(yes/no)	32.	If railroad	employ	vee(s) test	ed for drug	g/alcoho	ol use	,		
(1) First involved N(A								Drugs											
(derailed, struck, etc) N/A I N/A the appropriate box. 0 0																			
(2) Causing (if mechanical cause reported) 0 0 N/A 33. Was this consist transporting passengers? (Y/N)								Ν											
34. Locomotive Units		a. Head		Mid	Frain	Re	ar End		35. Car	rs			Lo	oade		Emp	oty		
		End	b. M	anual	c. Remote	d. Manua	l c. Rei	mote					a. Freight	b. Pass.	c. Fre	ight	d. Pass.	e. (Caboose
(1) Total in Train		4		0	0	0	0		(1) Total	l in Eq	uipment C	onsist	45	0	39)	0		0
(2) Total Derailed	1	4		0	0	0	0		(2) Total	l Derai	led		21	0	1		0		0
36. Equipment Dama	ge	1504212		37. Tra	ack, Signal, V	Way,	0.4000	00	38. Prim	ary Ca	use			39. Cont	tributing	g Cau	se		
This Consist		1584313		&	Structure Da	mage	94000.	00	Code			Т	109	Code				N/A	4
		Numbe	r of C	rew Me	embers	1 42 D	,]	Length of	Time on I	Duty				
40. Engineer/ Operators	41. Fir	remen		42. C	onductors	43. Br	akemen		44. Engi	ineer/(Operator		25	45. Con	iductor		0	Mi	25
N/A		0	_		1	_	0			Hrs	,	MI	35		1	15	,		55
Casualties to:	46. Rail	road Emplo	yees.	47. Tra	in Passenger	s 48. 0	Other		49. EOT	Devic	e?			50. Was	EOT D	evice	Properly	/ Arn	ned?
Fatal		0			0		0		1. Y	res	2. No		1	1.	Yes		2. No		1
Nonfatal	Nonfatal N/A 0 0				0	51. Caboose Occupied by Crew? 1. Yes 2. No							2						
						0	PERAT	ΓIN	G TRAIN	N #2									
52. Type of Equipment 1. Freight train 4. Work train 7. Yard/switching A. Spec. MoW Equip. Code 53. Was Equipment Code 54. Train Number/Symbol																			
Consist (single entry) 2. Passenger train 5. Single car 8. Light loco(s).						1	240	1 2000	A	ttended?			5-1. Train Number/Symbol						
	3.	. Commute	r train	6. Cu	t of cars 9.	Maint./in	spect.ca	r			N/A		1. Yes	2. No N	√A		N/	A	
55. Speed (recorded speed, if available) Code 57. Method(s) of Operation (enter code(s) that apply)						57a. Remotely Controlled Locomotive?													
R - Recorded a. AT				a. ATCS g. Automa				tic block m.Special instructions				k	0 = Not a remotely controlled						
E - Estimated 0 MPH $ $ N/A b. Auto train control h. Current of traffic n. Other than main track $1 =$ Remote control portable																			

56. Trailing Tons (gross tonnage, excluding power units) c. Auto train stop i, Time table/train orders o. Positive train control p. Code(s) 2 = Remote control tower 3 = Remote control transmitter 56. Trailing Tons (gross tonnage, excluding power units) 0 i. Time table/train orders o. Positive train control p. Code(s) 2 = Remote control transmitter 3 = Remote control transmitter 58. Principal Car/Unit a. Initial and Number b. Position in Train c. Loaded(yes/no) 59. If railroad employee(s) tested for drug/alcohol use, enter the number that were positive in the appropriate box. Alcohol (derailed, struck, etc) Alcohol (derailed, struck	N/A Drugs N/A N/A . Caboose 0					
58. Principal Car/Unit a. Initial and Number b. Position in Train c. Loaded(yes/no) 59. If railroad employee(s) tested for drug/alcohol use, enter the number that were positive in the appropriate box. Alcohol (1) First involved (derailed, struck, etc) 0 0 N/A 60. Was this consist transporting passengers? (Y/N) (2) Causing (if mechanical cause reported) 0 0 N/A 62. Cars Loade Empty (1) Total in Train 0 0 0 0 (1) Total in Train 0 0 0 0 (2) Total Derailed 0 0 0 0 0 0 0 0 0 (2) Total Derailed 0	Drugs N/A N/A . Caboose 0					
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(2) Causing (if mechanical cause reported) 0 0 N/A 60. Was this consist transporting passengers? (Y/N) 61. Locomotive Units a. Head End Mid Train C. Remote Rear End 62. Cars Loade Empty (1) Total in Train 0 0 0 0 0 0 0 0 0 (2) Total Derailed 0 0 0 0 0 0 0 0 0 0 63. Equipment Damage This Consist 0 64. Track, Signal, Way, & Structure Damage 65. Primary Cause Code 66. Contributing Cause Code N/A 66. Contributing Cause Code N/A 67. Engineer/ 72. Conductor 72. Conductor 72. Conductor 72. Conductor 72. Conductor 73. Railroad Employees 74. Train Passengers 75. Other 76. EOT Device? 77. Was EOT Device Property A 1. Yes 2. No 1. Yes 2. No <td>N/A . Caboose 0</td>	N/A . Caboose 0					
61. Locomotive Unitsa. Head EndMid Train b. Manual c. RemoteRear End d. Manual c. Remote62. CarsLoade a. FreightEmpty b. Pass. c. FreightI. Pass. d. Pass. c. FreightI. Pass. d. Pass. c. FreightEmpty d. Pass. d. Pass. d. Pass. d. Pass.(1) Total in Train000000000000(2) Total Derailed000000000000(2) Total Derailed000000000000(2) Total Derailed000000000000(2) Total Derailed0000000000000(2) Total Derailed000000000000(3) Equipment Damage This Consist064. Track, Signal, Way, & Structure Damage65. Primary Cause Code66. Contributing Cause Code72. Conductor72. Conductor(7) Engineer/ Operators 068. Firemen 069. Conductors70. Brakemen 071. Engineer/Operator72. Conductor72. Conductor(7) Eagle Fatal00001. Yes2. No1. Yes2. No(7) Type C. Truck-Trailer. F. BusJ. Other Motor Vehicle G. School Bus K. Pedestrian <br< td=""><td>Caboose</td></br<>	Caboose					
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$	0					
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Number of Črew Members Length of Time on Duty 67. Engineer/ Operators 68. Firemen 69. Conductors 70. Brakemen 71. Engineer/Operator 72. Conductor Government 0 0 0 0 Hrs 0 Hrs 0 Casualties to: 73. Railroad Employees 74. Train Passengers 75. Other 76. EOT Device? 77. Was EOT Device Properly A Fatal 0 0 0 0 1. Yes 2. No 1. Yes 2. No Nonfatal 0 0 0 1. Yes 2. No 1. Yes 2. No 1. Yes 2. No 79. Type C. Truck-Trailer. F. Bus J. Other Motor Vehicle Code 83. Equipment 3.Train (standing) 6.Light Loco(s) (moving) A. Auto D. Pick-Up Truck G. School Bus K. Pedestrian N/A 1.Train(units pulling) 4.Car(s)(moving) 7.Light(s) (standing) 80. Vehicle Speed [81 Direction Code 84 Poricing of Car(S) 84 Poricing of Car(S) 84 Poricing of Car(S)	/A					
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Fatal 0 0 0 1. Yes 2. No N/A 1. Yes 2. No Nonfatal 0 0 0 0 78. Caboose Occupied by Crew? 78. Caboose Occupied by Crew? 1. Yes 2. No 1.	rmed?					
Nonfatal 0 0 0 1. Yes 2. No Highway User Involved I. Yes 2. No Involved 79. Type C. Truck-Trailer. F. Bus J. Other Motor Vehicle Code 83. Equipment A. Auto D. Pick-Up Truck G. School Bus K. Pedestrian 1. Train(units pulling) 4.Car(s) (moving) B. Truck E. Van H. Motorcycle M. Other (spec. in narrative) N/A 80. Vehicle Speed [81. Direction code 84. Position of Car Unit in Train	N/A					
Highway User Involved Rail Equipment Involved 79. Type C. Truck-Trailer. F. Bus J. Other Motor Vehicle 83. Equipment A. Auto D. Pick-Up Truck G. School Bus K. Pedestrian I.Train(units pulling) 4.Car(s)(moving) B. Truck E. Van H. Motorcycle M. Other (spec. in narrative) N/A 80. Vehicle Speed [81] Direction Code 84. Pocition of Car Unit in Train	N/A					
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B. Truck E. Van H. Motorcycle M. Other (speci in narrative) N/A 2.Train(units pushing) 5.Car(s)(standing) 8.Other (specify in narrative) 80. Vehicle Speed [81. Direction geographical) Code 84. Position of Car Unit in Train	Code					
80 Vehicle Speed 81 Direction geographical) Code 84 Position of Car Unit in Train	N/A					
os. reinter pera						
(est. MPH at impact) 1.North 2.South 3.East 4.West	Code					
1. Stalled on Crossing 2.Stopped on Crossing 3.Moving Over Crossing 1. Rail Equipment Struck Highway User 2. Rail Equipment Struck by Highway User	N/A					
86a. Was the highway user and/or rail equipment involved Code 86b. Was there a hazardous materials release by	Code					
in the impact transporting hazardous materials?	N/A					
1. Highway User 2. Rail Equipment 3. Both 4. Neither N/A 1. Highway User 2. Rail Equipment 5. Both 4. Neither N/A						
N/A						
87. Type of Crossing 1.Gates 4.Wig Wags 7.Crossbucks 10.Flagged by crew 88. Signaled Crossing Warning Code 89. Whistle Ban Crossing 2.Cantilever FLS 5.Hwy. traffic signals 8.Stop signs 11.Other (spec. in narr.) (See instructions for codes) 1. Yes	Code					
Warning 3.Standard FLS 6.Audible 9.Watchman 12.None 2. No 3. Unknown 3. Unknown						
Code(s) N/A N/A N/A N/A N/A N/A N/A N/A N/A A N/A N/						
90. Location of Warning Code 91. Crossing warning interconnected Code 92. Crossing maintained by Succet 1. Both Sides with Highway Signals Lights or Special Lights 2. Side of Vehicle Approach 1. Yes 1. Yes	Code					
3. Opposite Side of Vehicle Approach N/A 2. No 2. No 2. No 3. Upknown	N/A					
93. Driver's 94. Driver's Gender Code 95. Driver Drove Behind or in Front of Train Code 96. Driver	Code					
Age 1. Male and Struck or was Struck by Second Train 1. Diversion of the date of t	N/A					
97. Driver Passed Standing Code 98. View of Track Obscured by (primary obstruction)	Code					
Highway Vehicle 1. Permanent Structure 3. Passing Train 5. Vegetation 7. Other (specify in narrative) 1. Yes 2. No 3. Unknown N/A 2. Standing Railroad Equipment 4. Topography 6. Highway Vehicle 8. Not obstructed	NI/A					
101. Casulties to Highway-Rail Injured 99. Driver Was Code 100. Was Driver in the Vehicle?	IN/A					
Crossing Users 1. Killed 2. Injured 3. Uninjured N/A 1. Yes 2. No 0 0 102. Highway Vehicle Property Damage 103. Total Number of Highway-Rail Crossin	Code					
0 0 (include driver) 0	Code N/A Users					
104. Locomotive Auxiliary Lights? Code 105. Locomotive Auxiliary Lights Operational? 1 Yes 2 N/A 1	Code N/A Users					
106. Locomotive Headlight Illuminated? Code 107. Locomotive Audible Warning Sounded?	Code N/A Users Code					
1. Yes 2. No N/A 1. Yes 2. No	Code N/A Users Code N/A Code					



108. DRAW A SKETCH OF ACCIDENT AREA INCLUDING ALL TRACKS, SIGNALS, SWITCHES, STRUCTURES, OBJECTS, ETC., INVOLVED. HQ-49-2005.jpg

109. SYNOPSIS OF THE ACCIDENT

On June 24, 2005 at 4:35 p.m. CST, BNSF northbound freight train symbol M-MEMTUL1-23A (BNSF 6892) derailed at Milepost 400.3 near Hoxie, Arkansas on the BNSF single main track on the BNSF Thayer South Subdivision.

The method of operation is Traffic Control System (CTC) territory on single main track. The MEMTUL1-23A, traveling northbound on the single main track encountered a track buckle at Milepost 400.3. Train M-MEMTUL1-23A event recorders, on BNSF 6892 indicates the engineer initiated an emergency train air brake application at Milepost 400.34 at 56 m.p.h. and immediately impacted and derailed on the track buckle.

There were non life threatening injuries to the train crew and hazardous materials were released.

The weather at the time of the derailment was clear and 98 ° F.

Track, Structure and Equipment Damage:

Equipment \$1,584,313.00 Track \$94,000.00 Lading \$385,980.00 Clearing \$175,000.00

The accident was caused by a track buckle, which was caused by the carriers failure to follow its own CWR procedures regarding continuous welded rail while performing work in this area.

This track buckle was reported by both members of the train crew of the MEMTUL1-23A and when FRA arrived at the accident site and spoke with the BNSF Roadmaster, he also said the derailment was caused by a track buckle. During the course of my investigation, I discovered two private citizens who had crossed over this grade crossing and had seen that there was a problem with the track prior to the derailment. They described the tracks as being out of alignment in a V shape.

110. NARRATIVE

The following information was obtained from an investigation that was conducted by the Federal Railroad Administration.

Circumstances Prior to The Accident

The crew of train MEMTUL1-23A North included a locomotive engineer and a conductor. They first went on duty at 7 a.m., CST at Memphis, Tennessee. This was an away from home terminal for both crew members, and both crew members received more than the statutory off duty period, prior to reporting for duty.

This freight train consisted of 4 locomotives, 45 loaded, and 39 empty cars of several varieties. It was 5,121 feet long with 7,117 trailing tons. The train was scheduled to travel to Tulsa, Oklahoma with cars to be set out and picked up while en route. The train received an initial terminal air brake test prior to proceeding northward toward Thayer, Missouri. EOT device number 23648 was attached to the end of the train on car SHPX 221220, and was charged as required prior to the trains departure. The train departed the Memphis yards at 7:45 a.m.

The crew stopped the train and removed cars at one location while en route. They removed a total of 14 cars, and performed an intermediate terminal train air brake test at this location prior to proceeding toward Thayer, Missouri.

As the northbound train approached the accident area, the locomotive engineer was at the controls on the east side of the leading locomotive and the conductor was seated on the west side in the rear of the two seat configurations.

Approaching the accident area from the south, the track is a tangent for more than eight miles and the grade is virtually zero for more than five miles. The point of derailment was just north of the Highway 91 grade crossing at BNSF Milepost 400.3. Continuing north from the point of the derailment, the track is a tangent for approximately 7,100 feet where it goes into a left-hand curve. The grade is virtually zero from the point of derailment until you reach Milepost 396.6.

The railroad timetable direction of the train was north. Timetable directions are used throughout this report.

The Accident

The train was being operated at 56 mph approaching the accident area. As the northbound train approached state Highway 91, the engineer observed a track buckle from a distance of approximately 1, 000 feet, and initiated an emergency train air brake application. Train speed was reduced by 2 mph before the engines struck the track buckle.

At the time of the derailment the train was being operated at 54 mph. Both speeds were recorded by the event recorder of the controlling locomotive. The maximum speed for all trains is 60 mph, as designated in the current BNSF Springfield Division Thayer South Timetable # 5.

4 locomotives and 22 cars were derailed. There were non life threatening injuries to the train crew and no injuries to the general public. The lead locomotive derailed but stayed upright, the following 3 locomotives derailed on their sides. The 22 cars following the locomotives were also derailed. 4 of these cars contained Hazardous Materials, from which there was a release into the environment. 28,500 gallons of phosphoric acid, 4,600 gallons of potassium hydroxide and several thousand gallons of diesel fuel from the 3 locomotives that derailed on their sides was released. The derailment did impact a waterway, and forced the closure of Arkansas State highways 63 and 91. There was no evacuation.

Locomotives

FRA FACTUAL RAILROAD ACCIDENT REPORT

CSXT 4402 BNSF 6847 BNSF 9252

Hazmat Cars

SBLX 24131	STCC 4935230	Loss of 4,600 Gallons of Potassium Hydroxide
TGAX 121030	STCC 4930247	Loss of 8,500 Gallons Phosphoric Acid
TGAX 131518	STCC 4930247	Loss of 10,000 Gallons of Phosphoric Acid
UTLX 13352	STCC 4930247	Loss of 10,000 Gallons of Phosphoric Acid

Loss of 2,000 Gallons of Diesel Fuel

Loss of 2.000 Gallons of Diesel Fuel

Loss of 2,000 Gallons of Diesel Fuel

At the time of the derailment it was daylight and clear. The ambient temperature was 98 degrees. The rail temperature was 127 degrees.

Analysis and Conclusions

Analysis

The engineer and conductor both reported a track buckle was the reason they derailed. This was also reported to FRA by BNSF maintenance of Way officers as the cause of the accident. The track was inspected by FRA on 6-25-05 and no exceptions were taken at that time near the derailment site. This section of track was inspected by BNSF maintenance of way personnel at 1p.m. on 6-24-05 with no exceptions taken. The location of the actual derailment was a chronic soft spot that had always been hard to hold the surface, according to the railroad. FRA's past track inspection's document fouled ballast conditions near this location. The BNSF geometry test car marked this location as having 5 yellow tag locations in March of 2005 for geometry conditions.

In April of 2005, the BNSF had performed extensive maintenance work in this area, which included undercutting the track, installing ties where they were needed, and surfacing the track. Highway 91 grade crossing was removed at that time and undercut and surfaced through, but was later reinstalled. This subdivision operates approximately seventy trains, with the majority of the tonnage moving south. This figure is currently 49 MGT south and 23 MGT north. The BNSF has Chief Engineering Instructions which tell all of its Maintenance of Way employees how to work on its tracks under all conditions, and it has specific sections on the prevention of track buckles. BNSF even has a separate manual called the Track Stability Field Manual. These instructions are issued to all M/W

sections on the prevention of track buckles. BNSF even has a separate manual called the Track Stability Field Manual. These instructions are issued to all M/W employees, from the laborers and track inspectors to the General Directors and Chief Engineers who implement them. The sections dealing with continuously welded rail are required by the Federal Track Stability Standards.

The railroad conducted its own accident investigation and put its findings in a report known as the 3P. FRA's obtained a copy of this document and its conclusions were that among other things, they had failed to follow their own procedures. This supports FRA's findings of the cause of the accident.

Conclusions

The BNSF was not in compliance with their own, or applicable Federal Track Safety Standards.

Applicable Rules

FRA

Failure to comply with Federal Track Safety Standards Rule 213.119.02 which states, Failure to Comply With Written CWR Procedures. This regulation states in part that the carrier will at a minimum have . . . Each track owner with track constructed of CWR shall have in effect and comply with written procedures which address the installation, adjustment, maintenance and inspection of CWR, and a training program for the application of those procedures, which shall be submitted to the Federal Railroad Administration by March 22, 1999. FRA reviews each plan for compliance with the following: Procedures for the installation and adjustment of CWR which include (a) Designation of a desired rail installation temperature range for the geographic area in which the CWR is located; and (1) De-stressing procedures/methods which address proper attainment of the desired rail installation temperature range when adjusting CWR. (2) Rail anchoring or fastening requirements that will provide sufficient restraint to limit longitudinal rail and crosstie movement to the extent practical, and (b) specifically addressing CWR rail anchoring or fastening patterns on bridges, bridge approaches, and at other locations where possible longitudinal rail and crosstie movement associated with normally expected train-induced forces, is restricted. Procedures which specifically address maintaining a desired rail installation temperature range when cutting CWR including rail repairs, in-track welding, (c) and in conjunction with adjustments made in the area of tight track, a track buckle, or a pull-apart. Rail repair practices shall take into consideration existing rail temperature so that; (1) When rail is removed, the length installed shall be determined by taking into consideration the existing rail temperature and the desired rail installation temperature range; and Under no circumstances should rail be added when the rail temperature is below that designated by paragraph (a)(1) of this section, without provisions (2)for later adjustment. The track owner shall prescribe recordkeeping requirements necessary to provide an adequate history of track constructed with CWR. At a minimum, (h) these records must include: Rail temperature, location and date of CWR installations. This record shall be retained for at least one year; and (1) A record of any CWR installation or maintenance work that does not conform with the written procedures. Such record shall include the location of the (2)rail and be maintained until the CWR is brought into conformance with such procedures. As used in this section -Adjusting/De-stressing means the procedure by which a rail's temperature is re-adjusted to the desired value. It typically consists of cutting the rail and (1) (1) and ing be declarged a state of the necessary expansion and contraction, and then re-assembling the track.
 (2) Buckling Incident means the formation of a lateral mis-alinement sufficient in magnitude to constitute a deviation from the Class 1 requirements specified in §213.55 of this part. These normally occur when rail temperatures are relatively high and are caused by high longitudinal compressive forces. Disturbed Track means the disturbance of the roadbed or ballast section, as a result of track maintenance or any other event, which reduces the lateral (5) or longitudinal resistance of the track, or both. Rail Anchors means those devices which are attached to the rail and bear against the side of the crosstie to control longitudinal rail movement. Certain (7)types of rail fasteners also act as rail anchors and control longitudinal rail movement by exerting a downward clamping force on the upper surface of the rail base. Rail Temperature means the temperature of the rail, measured with a rail thermometer. (8)Tight/Kinky Rail means CWR which exhibits minute alinement irregularities which indicate that the rail is in a considerable amount of compression. (9)(10)Train-induced Forces means the vertical, longitudinal, and lateral dynamic forces which are generated during train movement and which can contribute to the buckling potential. Track Lateral Resistance means the resistance provided to the rail/crosstie structure against lateral displacement. (12) Track Longitudinal Resistance means the resistance provided by the rail anchors/rail fasteners and the ballast section to the rail/crosstie structure against longitudinal displacement. BNSE BNSE Track Stability Field Manual November 1 2004 Section 5 Longitudinal Stresses Caused by Maintenance Activities, page 34 Significantly disturbing the ballast section (undercutting, surfacing, performing heavy tie renewals, installing concrete ties, etc.) along a segment of track can make Form FRA F 6180.39 (11/06) Page of 5 6

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the rail shift in response to imposed thermal and mechanical forces.

Lining curves and surfacing over crests and through sags can change the amount of rail present in a given length of track and therefore change the neutral temperature of the rail. (The location of the derailment had been a chronic soft spot for surface prior to undercutting)

Section 6 page 35 Maintenance Performed Near Fixed Objects

Certain maintenance activities significantly disturb the ballast section and can alter or lower the neutral temperature. These activities include:

- Undercutting Performing tie renewal activities .
- Lining a curve inward
- Surfacing track in a sag
 - Correcting sharp alignment on a segment of tangent track

a. When performing the above work, be sure to de-stress rail for a distance of 400 feet away from a fixed object.

- Track is on or near the bottom of a grade of 2 percent or greater and traffic exceeds 10 MGT per year. A curve is lined in within 400 feet of a fixed object.
- Chronic sub grade problems exist

While the Highway 91 grade crossing was removed during the initial undercutting phase, it was reinstalled almost immediately, making it a fixed object well before stabilization had been complete. This section, nor any other sections of track behind the under cutter gangs were de-stressed.

The BNSF Chief Engineers Instructions are identical to the Track Stability Field manual in regards to this topic.

Probable Cause & Contributing Factors

This accident occurred because the carrier failed to follow their own written CWR procedures regarding continuous welded rail, and failed to ensure that its employees followed these rules and procedures. T109 Track alignment irregular (buckled/sunkink)